## HONEYBEE ROBOTICS ACTUATORS & DAMPERS

## **GEARED STEPPER MOTORS**

Stepper motors are popular for applications requiring high torque density, simple control, and unpowered holding torque. This integrated actuator solution incorporates low-backlash planetary gearing and an output position sensor. Our qualified motor and gearing configurations easily integrate with standard interfaces to provide a high-performance turnkey solution that minimizes cost and lead times. Honeybee can accommodate a broader range of performance requirements through custom configurations.

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SUBMIT AN INQUIRY

## **GEARED STEPPER MOTORS**

**RELEASE DATE: 2024-04-10** 

MOTOR TYPE		C-SIZE STEPPER 2-PHASE SIMPLEX, 36:1	C-SIZE STEPPER 2-PHASE REDUNDANT, 36:1	C-SIZE STEPPER 3-PHASE SIMPLEX, 36:1
PART NUMBER		560-101-0052	560-101-0051	560-101-0050
	UNITS			
Frame Size	-	C	C .	C
Axial Length	inches [mm]	3.0 [76.2]	3.28 [83.31]	3.26 [82.85]
Maximum OD°	inches [mm]	1.0 [25.4]	1.0 [25.4]	1.0 [25.4]
Mass	lbm [kg]	0.45 [.21]	0.45 [.21]	0.45 [.21]
Rotor Inertia	oz-in-sec <sup>2</sup> x10 <sup>3</sup> [g-cm <sup>2</sup> ]	0.038 [2.71]	0.038 [2.71]	0.038 [2.71]
Operating Temperature Range	°C	-60 TO +200	-60 TO +200	-60 TO +200
	UNITS	Pierles.	D'ada	
Drive Type	-	Bipolar	Bipolar	6 Step or 2 Legs Tied
Number of Phases	-	2	2	3
Number of Pole Pairs	-	3	3	4
Redundancy	-	Simplex	Redundant	Simplex
Full Step Size <sup>5</sup>	degrees/pulse [rad/pulse]	0.83 [0.014]	0.83 [0.014]	0.42 [.0073]
No Load Response Rate <sup>1,2,5</sup>	pulses/sec	326	299	559
	degrees/sec [rad/s]	271 [4.72]	250 [4.36]	233 [4.06]
Torque at Low Pulse Rate <sup>1,5</sup>	lbf-in [N⋅m]	4.05 [0.45]	2.38 [0.27]	8.96 [1.01]
Powered Holding Torque <sup>1,5</sup>	lbf-in [N⋅m]	5.73 [0.65]	4.75 [0.71]	12.67 [1.43]
Unpowered Holding Torque⁵	lbf-in [N⋅m]	1.2 [0.135]	1.2 [0.135]	1.0 [0.113]
Resistance <sup>3</sup>	Ohms	144 - 176	207 - 253	94 - 116
Inductance <sup>3</sup>	mH	42	30	14
Maximum Winding Temperature	°C	200	200	200
	LINITS			
	UNITS			
Gearbox Type	-	Planetary	Planetary	Planetary
Gear Reduction	-	36:1	36:1	36:1
Number of Stages	-	2	2	2
Typical Mechanical Efficiency <sup>4</sup>	%	81%	81%	81%
Typical Backlash	o	1º	1°	1º

1 - Assuming 28 VDC bus voltage at 22°C, full step mode

2 - Assuming 1:1 inertia factor (driven inertia/rotor inertia). Contact Honeybee Robotics for inertia factored response rate

3 - Line to Line for 3-phase, per-phase for 2-phase

4 - Total efficiency of both stages.

5 - At the actuator output (motor + gearbox)

6 - Mounting flange not included. See ICD for details.

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